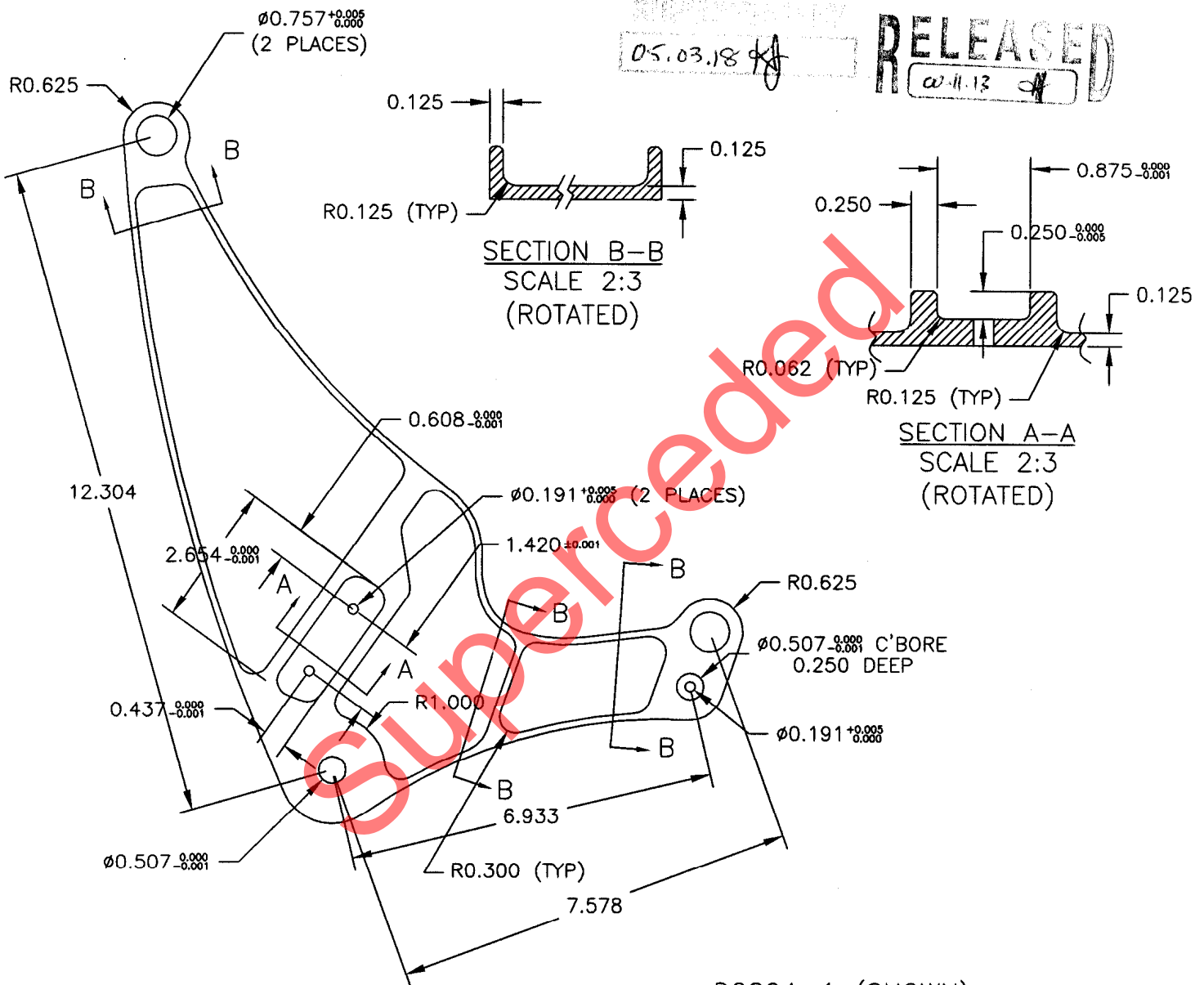


**DART**

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2804	REV. A SHEET 1 OF 2
DATE 00.11.07		TITLE STA 155 BRACKET	SCALE 1:3
A	00.11.07	NEW ISSUE	
A1	01.03.14	ADD D2804-043/-044 <i>[Signature]</i>	



D2804-1 (SHOWN)  
D2804-2 (OPPOSITE)

MACHINE PER DRAWING FILE "D2804-A1.DWG"

MATERIAL: 6061-T6 (QQ-A-200/8) OR (QQ-A-250/11) 0.500 THICK  
DEBURR TO LEAVE R0.030 - 0.063 ON ALL EDGES

FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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**DART**

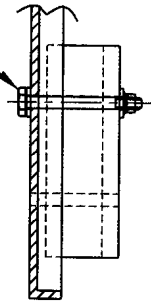
DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CP	APPROVED #	DRAWING NO. D2804	REV. A SHEET 2 OF 2
DATE 00.11.07		TITLE STA 155 BRACKET	SCALE 1:3

RELEASED  
00.11.13

SUPERCEDED BY

05.03.18

AN3-16A BOLT (1)  
AN960JD10 WASHER (2)  
MS21042L3 NUT (1)  
(1 PLACE)



SECTION C-C  
SCALE 1:3  
(ROTATED)

USE D2804-1 FOR D2804-041 & -043  
USE D2804-2 FOR D2804-042 & -044

USE D2805-3 FOR D2804-043  
USE D2805-4 FOR D2804-044  
USE D2805-1 FOR D2804-041  
USE D2805-2 FOR D2804-042  
PRESS INTO PLACE PRIOR TO POWDER COAT

PRESS D2809 INTO PLACE PRIOR TO  
POWDER COAT

D2804-041 ASSEMBLY (SHOWN) → D2804-043 SIMILAR  
D2804-042 ASSEMBLY (OPPOSITE) → D2804-044 SIMILAR

FINISH: POWDER COAT ASSEMBLY GLOSS WHITE (4.3.5.1) OR GREY  
SANDTEX (4.3.5.6) OR BLACK SANDTEX (4.3.5.7) OR GREEN SANDTEX  
(4.3.5.8) PER DART QSI 005 4.3

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